

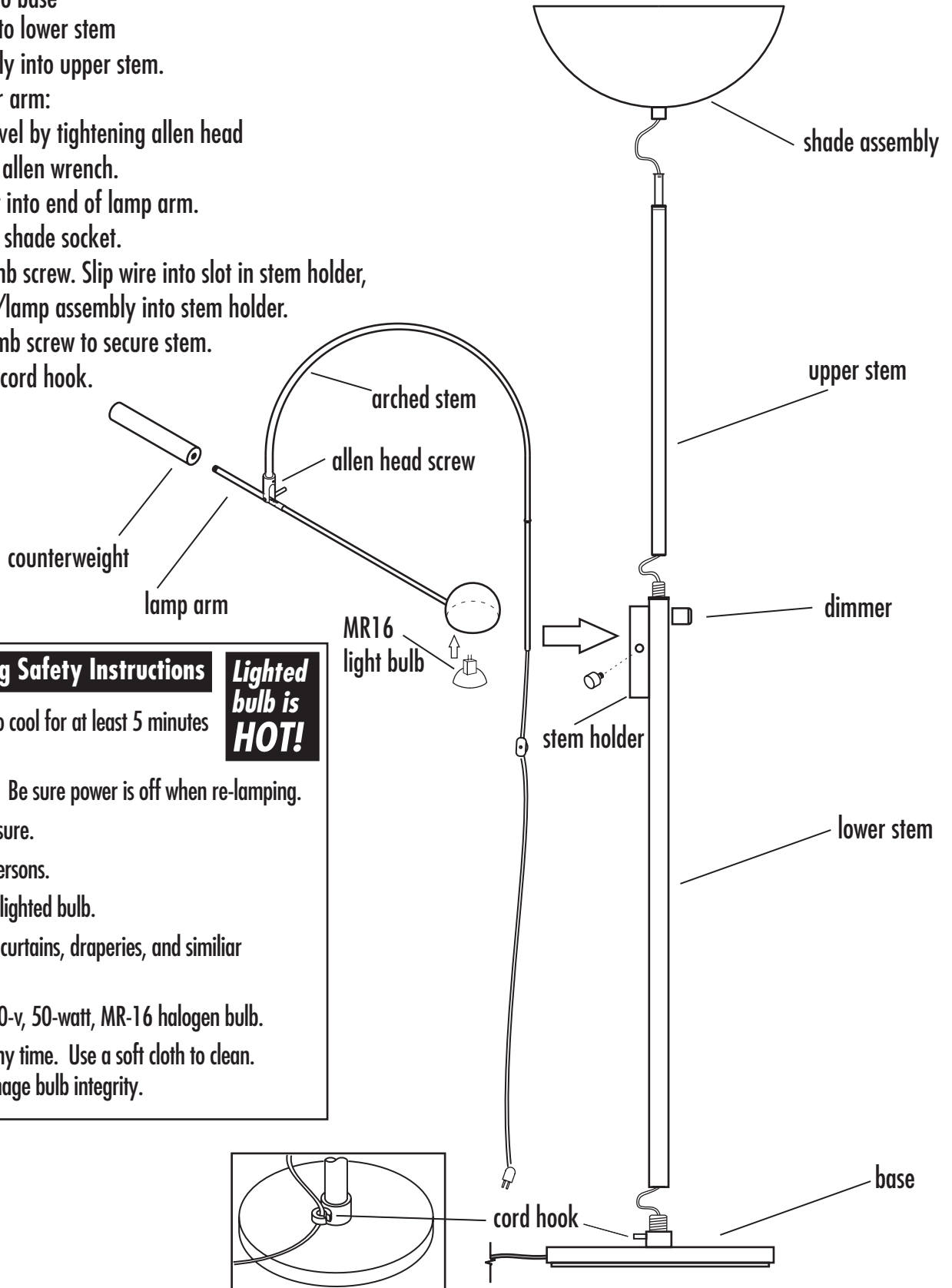
**Important: Always unplug the power cord before installing or replacing bulb and before cleaning or other maintenance.**

### Assembly Instruction

1. Screw lower stem into base
2. Screw upper stem into lower stem
3. Screw shade assembly into upper stem.

To assemble the Orbiter arm:

4. Adjust tension in swivel by tightening allen head set screw with supplied allen wrench.
5. Screw counterweight into end of lamp arm.
6. Insert light bulb into shade socket.
7. Loosen knurled thumb screw. Slip wire into slot in stem holder, then slide arched stem/lamp assembly into stem holder.
8. Tighten knurled thumb screw to secure stem.
9. Slip power cord into cord hook.



### Important Relamping Safety Instructions

1. Disconnect and allow to cool for at least 5 minutes before replacing bulb.
2. Bulb gets HOT quickly! Be sure power is off when re-lamping.
3. Do not touch hot enclosure.
4. Do not direct light at persons.
5. Do not look directly at lighted bulb.
6. Keep lamp away from curtains, draperies, and similar materials.
7. Use ONLY a lensed, 120-v, 50-watt, MR-16 halogen bulb.
8. Do not touch bulb at any time. Use a soft cloth to clean. Oil from skin may damage bulb integrity.