

ASSEMBLY INSTRUCTIONS (YR)

MODEL NO. K88

Made in Brazil

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts which may have come loose inside the carton during shipment. Separate, identify, and count all parts and metal hardware. Compare with parts list to be sure all parts are present. If any part(s) are missing or damaged, phone, fax, or mail to our Customer Service Department. For efficient and speedy service, please indicate the model number and code letter of part(s) needed.

"WARNING: Support for mattress or foundation required. Use of Bunkey Board or 5/8" plywood required."

PARTS LIST

- | | | |
|--------------------------|--------------------------------|----------------------------|
| (A) UPPER END PANELS (2) | (H) LARGE PEGS (4) | (O) LONG WOOD SCREWS (8) |
| (B) LOWER END PANELS (2) | (I) LONG MACHINE SCREWS (8) | (P) SHORT WOOD SCREWS (16) |
| (C) MATTRESS RAILS (4) | (J) MEDIUM MACHINE SCREWS (16) | (Q) HANGER NUTS (8) |
| (D) GUARDRAILS (4) | (K) SHORT MACHINE SCREWS (10) | (R) LADDER BRACKETS (2) |
| (E) MATTRESS SLATS (8) | (L) MALE BOLTS (8) | (S) GUARDRAIL SUPPORTS (2) |
| (F) LADDER SIDES (2) | (M) FEMALE BOLTS (8) | (T) WRENCHES (2) |
| (G) LADDER RUNGS (5) | (N) DOWELS (44) | |

HARDWARE ILLUSTRATION

Tools Required: Screwdriver (not included)

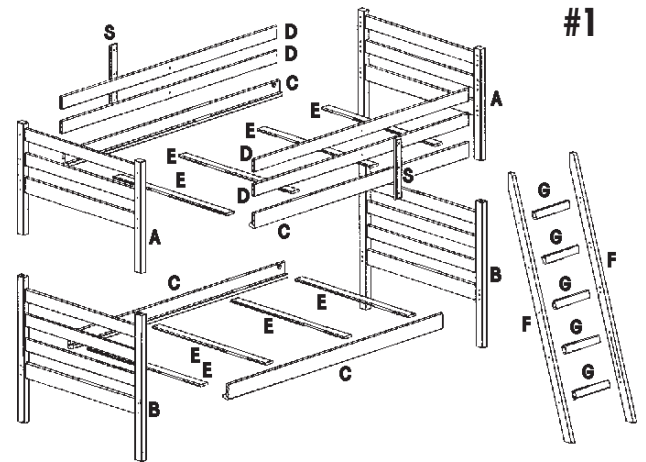


ATTENTION: SOME NUMBERED PARTS LISTED ON THE INSTRUCTION SHEET MAY NOT BE IN PARTS BAG AS THEY MAY ALREADY BE ASSEMBLED. CAREFULLY CHECK PARTS AND PACKING MATERIALS PRIOR TO ORDERING REPLACEMENTS.

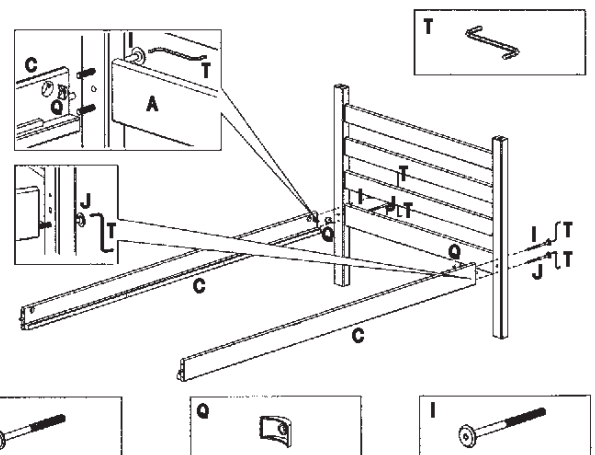
IMPORTANT NOTE: Follow instructions listed below in the proper sequence as numbered to assure fast, easy and correct assembly.

TO ASSEMBLE AS TWO TWIN BEDS OR TWIN BEDS WITH STORAGE DRAWERS:

- Place parts on a soft cloth. Insert Dowels (N) into ends of Mattress Rails (C). (See ill. #2)
- Insert Dowels (N) extending from Mattress Rails (C) into upper set of 3 holes on Lower End Panels (B) and second set of 3 holes from bottom of Upper End Panels (A). NOTE: Lower End Panels (B) are larger than Upper End Panels (A). Insert Hanger Nuts (Q) into large holes on ends of Mattress Rails (C) with curve of nut against curve of hole. Insert Long Machine Screws (I) through Upper and Lower End Panels (A,B), ends of Mattress Rails (C) and tighten into Hanger Nuts (Q). Insert Medium Machine Screws (J) through lower of 3 holes on Upper and Lower End Panels (A,B) and tighten into Mattress Rails (C). (See ill. #3 & #4)
- Rest one Mattress Slat (E) flush with each end of ledge attached to Mattress Rails (C). Evenly space remaining two Mattress Slats (E) between first two. Insert Short Wood Screws (P) through ends of Mattress Slats (E) and tighten into Mattress Rails (C). (See ill. #1 & #5)
- Repeat steps #2 and #3 to assemble second twin bed.

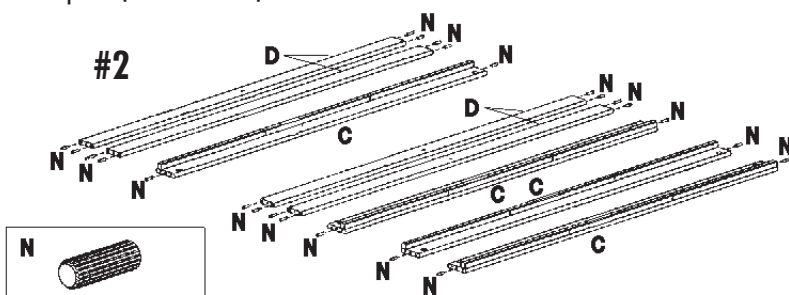


#3



TO ASSEMBLE AS TWO TWIN BEDS USING BOX SPRINGS OR SIMILAR MATTRESS FOUNDATION:

- Follow step #1. Move to step #2, but insert Dowels (N) extending from Mattress Rails (C) into lower set of 3 holes instead of upper set on Upper and Lower End Panels (A,B), then complete step #2. (See ill. #2 & #3)



6. Follow step #3 and #4 to complete assembly. (See ill. #1 & #5)

TO ASSEMBLE AS BUNK BED:

7. Follow step #1. (See ill. #2)

8. Insert Dowels (N) extending from Mattress Rails (C) into upper set of 3 holes on Lower End Panels (B) and second set of 3 holes from bottom of Upper End Panels (A). NOTE: Lower End Panels (B) are larger than Upper end Panels (A). Insert Hanger Nuts (Q) into large holes on ends of Mattress Rails (C) with curve of nut against curve of hole. Insert Long Machine Screws (I) through Upper and Lower End Panels (A,B), ends of Mattress Rails (C) and **LOOSELY** tighten into Hanger Nuts (Q). Insert Medium Machine Screws (J) through lower of 3 holes on Upper and Lower End Panels (A,B) and tighten into Mattress Rails (C). (See ill. #3 & #4)

9. Rest one Mattress Slat (E) flush with each end of ledge attached to Mattress Rails (C). Evenly space remaining two Mattress Slats (E) between first two. Insert Short Wood Screws (P) through ends of Mattress Slats (E) and tighten into Mattress Rails (C). (See ill. #1 & #5)

10. Insert Dowels (N) extending from two Guardrails (D) into lower set of two holes on Upper End Panels (A). Insert Medium Machine Screws (J) through Upper End Panels (A) and **LOOSELY** tighten into Guardrails (D). (See ill. #7)

11. Slide Ladder Brackets (R) over one of the remaining Guardrails (D). NOTE: Be sure to orient left and right Ladder Brackets (R) opposite to each other so that flange of bracket is against inside face of Ladder Sides (F). Insert Dowels (N) extending from remaining two Guardrails (D) into upper set of holes on Upper End Panels (A). NOTE: Be sure that flanges of Ladder Brackets (R) face outward. Insert Medium Machine Screws (J) through Upper End Panels (A) and **LOOSELY** tighten into Guardrails (D). (See ill. #7 & #8)

12. Align holes in Guardrail Supports (S) with Guardrails (D) and Mattress Rails (C). Insert Female Bolts (M) through Guardrail Supports (S), Guardrails (D) and Mattress Rails (C) and tighten into Male Bolts (L). (See ill. #11)

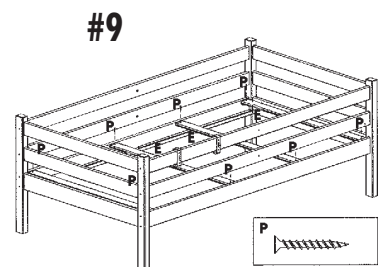
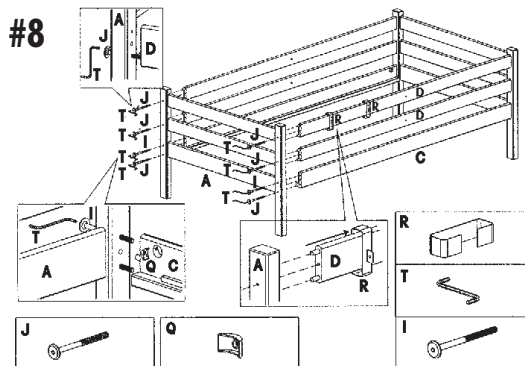
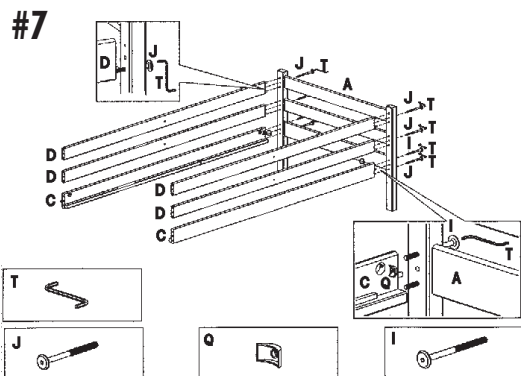
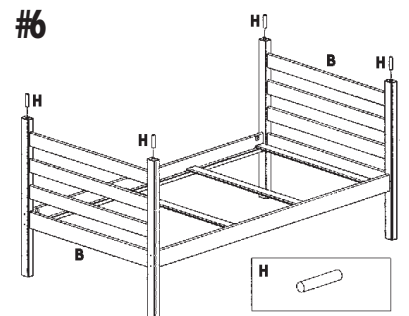
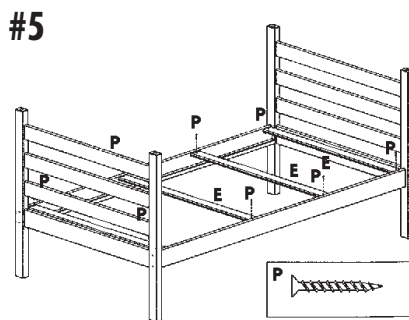
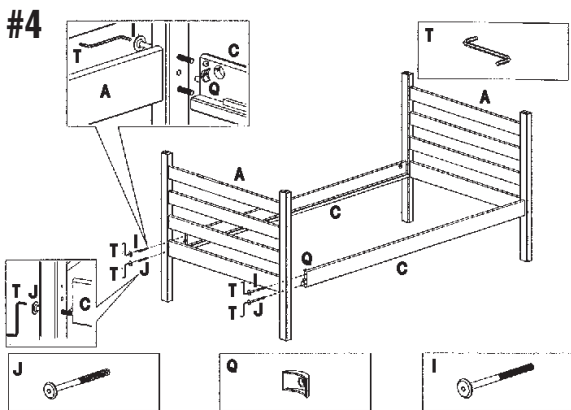
13. Firmly tighten all Long and Medium Machine Screws (I,J) being careful not to overtighten.

14. Insert Large Pegs (H) into top of Lower End Panels (B). With an assistant, lift assembled upper bunk and place onto Large Pegs (H). Tighten Long Wood Screws (O) through Upper and Lower End Panels (A,B) into Large Pegs (H). (See ill. #6 & #10)

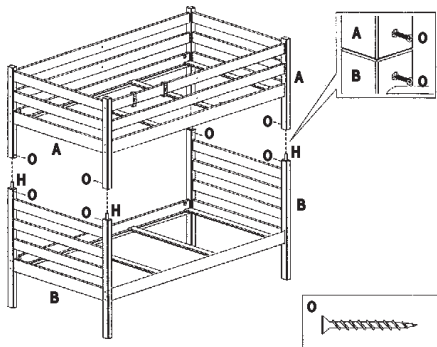
15. Insert Dowels (N) into ends of Ladder Rungs (G). Insert Dowels (N) extending from Ladder Rungs (G) into Ladder Sides (F). Insert Short Machine Screws (K) through Ladder Sides (F) and tighten into Ladder Rungs (G). (See ill. #12)

16. Place top of assembled Ladder Sides (F) against Ladder Brackets (R) with flange to inside of Ladder Sides (F). Using both Wrenches (S), insert Male Bolt (L) through outside of Ladder Sides (F), Ladder Brackets (R) and tighten into Female Bolts (M). (See ill. #13).

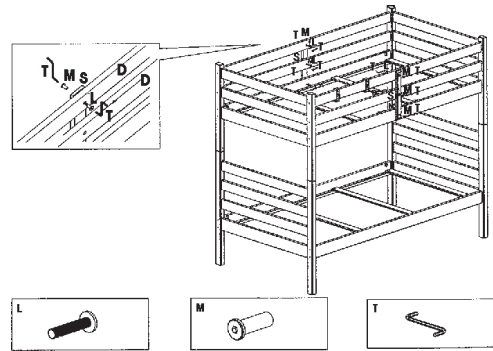
17. To preserve your lustrous painted finish, wipe with a soft damp cloth. DO NOT use cleaners or abrasives as they may damage the finish.



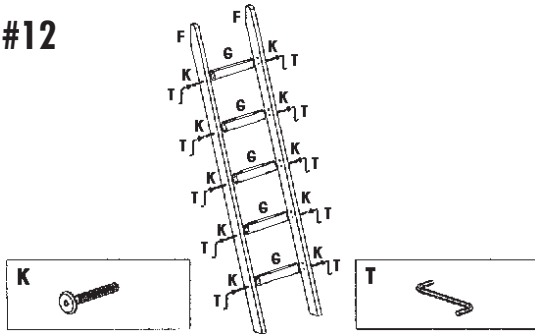
#10



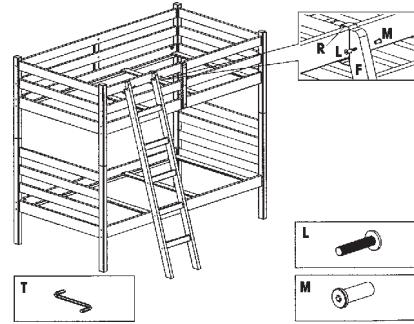
#11



#12



#13



WARNING TO HELP PREVENT SERIOUS OR FATAL INJURIES FROM ENTRAPMENT OR FALLS:

- Follow the information on the warnings appearing on the upper bunk end structure and on the carton. Do Not Remove Warning Label From Bed.
- Never allow a child under 6 years on the upper bunk
- Always use the recommended size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls
- Use only a mattress which is 74" - 75" long and 37½" - 38½" wide on the upper bunk
- Ensure thickness of mattress does not exceed 6" and mattress is at least 5" below guardrail
- The use of a water or sleep flotation mattress is prohibited
- Use guardrails on both sides of the upper bunk
- Prohibit horseplay on or under bed(s) and prohibit jumping on the bed
- Prohibit more than one person on upper bunk
- Use ladder for entering and leaving upper bunk
- Use of a night light may provide added safety precaution for a child using the upper bunk
- Maximum total weight is not to exceed 150 lbs. On the upper bunk
- Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight
- Do not use substitute parts. Replacement parts, including additional guardrails, may be obtained by contacting our customer service department at the numbers listed below
- Keep these instructions for future reference

DO NOT REMOVE WARNING LABEL FROM BUNK

IF YOU HAVE A PROBLEM, WE WANT TO HAVE THE OPPORTUNITY TO MAKE IT RIGHT!

Should there be any missing or defective part(s),

© 2000

PLEASE DO NOT RETURN THIS PRODUCT TO THE STORE

MODEL NO. K88

(Many problems can be resolved without returning this product to the retailer)

FAX this form to (310) 841-0842

or call Customer Service at (800) 622-4456 or (310) 204-2224

Have your model number and part code letter handy.

Part Letter	Description	Quantity

Name _____

Address _____

Daytime Phone () _____

Reason for Replacement _____

Place of Purchase _____