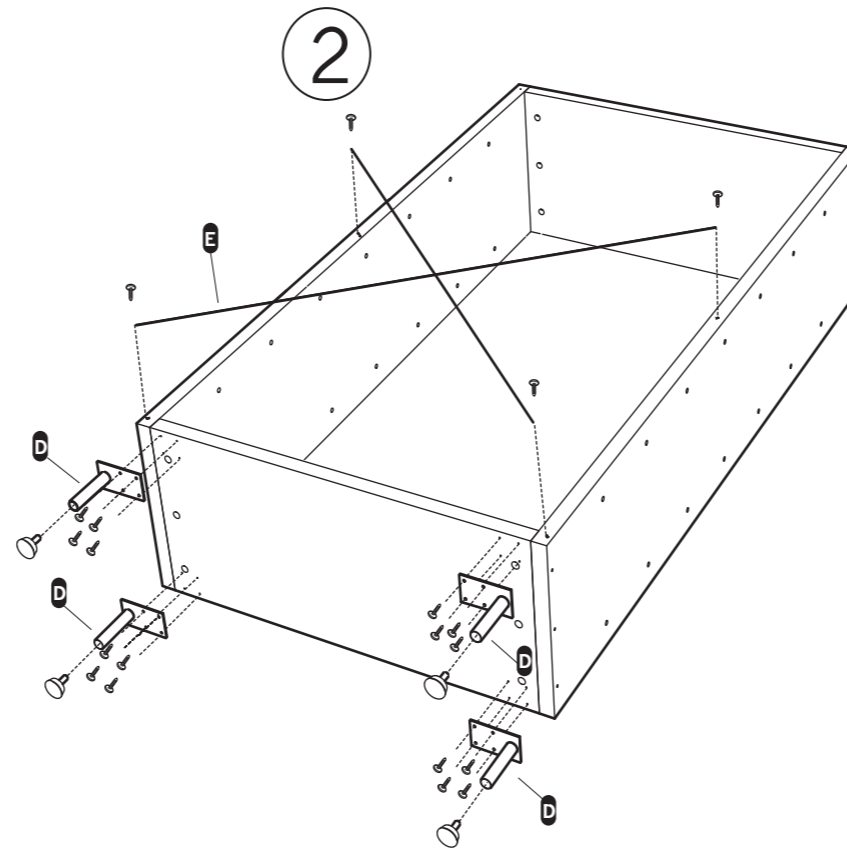
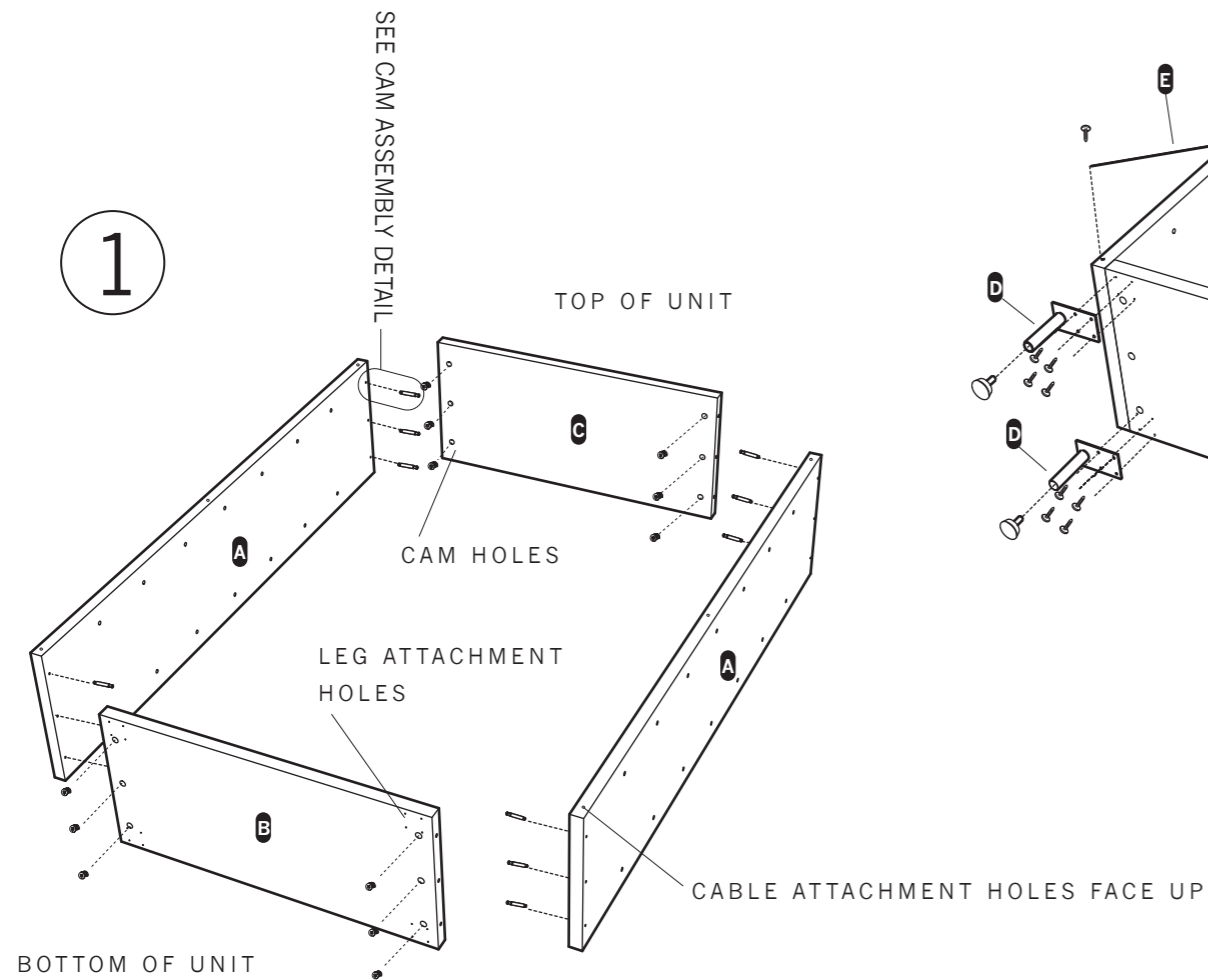


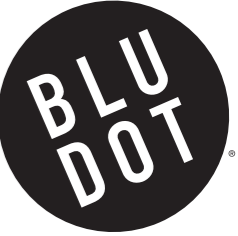
SINGLE UNIT ASSEMBLY



HOW TO USE CAM CONNECTERS

- 1 With a head screwdriver, screw cam post **Y** into the pre-drilled hole **X**.
- 2 Insert the cam **Z** into the larger hole with the arrow on the cam pointing to the cam post.
- 3 Slide the panel with the cam down onto the installed cam post. Tighten the cam by turning it clockwise with a philips head screw driver.

Assemble on carpet or protective mat.
Before beginning, familiarize yourself with using cam connectors. (see insert right corner)



- 1 Install cams and camposts into the holes as shown in diagram 1. Then tilt up the four panels exactly as shown in diagram 1. Ensure that the cable attachment holes in BOTH side panels **A** face up. Also note that the leg attachment holes in the bottom panel **B** face outward, and make sure the cam holes in the top panel **C** face inward. Slide all panels together and tighten all cams.
- 2 Now affix each cable **E** diagonally from one side panel to the other using two screws (see diagram 2). Attach the feet **D** to the bottom panel using four screws each.
- 3 Stand the unit up and install 4 dowel pins in each desired shelf location. Start by centering each pin in the panel holes and install a cap on each end to secure it. Repeat this process three more times and drop shelves **F** into position ensuring that each shelf is fully engaged.

REMOVING THE SHELF PINS AND CAPS: If, after you have installed the shelf pins and caps, you want to change their location, you can remove the caps and pins as follows: Grab a pin cap on one side and pull the shelf pin through the hole. The pin cap on the other side will be sild off the pin by the wood panel. Do not try to pull from both sides as this will only result in frustration.

REV1 2004.04.10

HARDWARE INVENTORY for single unit



12 cams



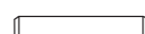
12 cam posts



20 screws



32 caps



16 shelf pins

WOOD COLOR OVER TIME: Air and daylight will naturally change the color of the wood. For most woods, this change is gradual and very slight. During the first several months, while the patina is developing, items placed on the wood should be rotated to different locations to prevent uneven coloration. Over time an even patina will develop.

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