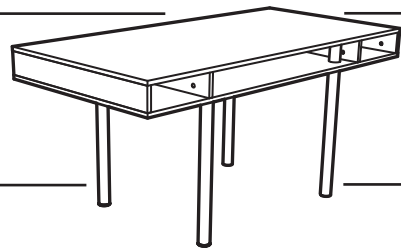
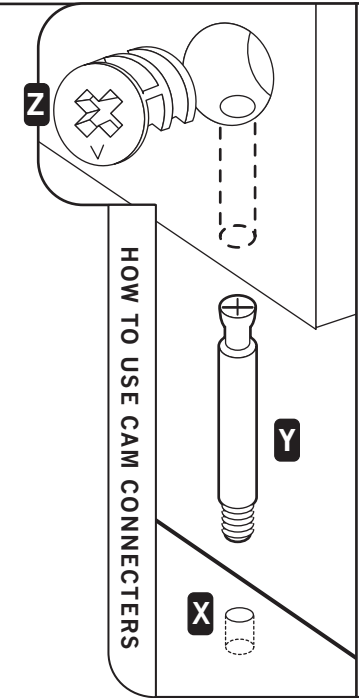
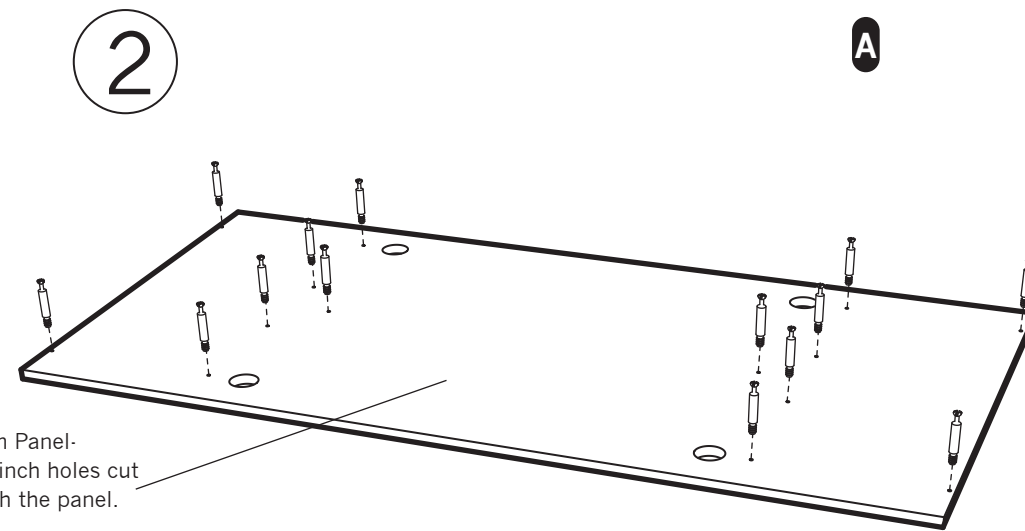
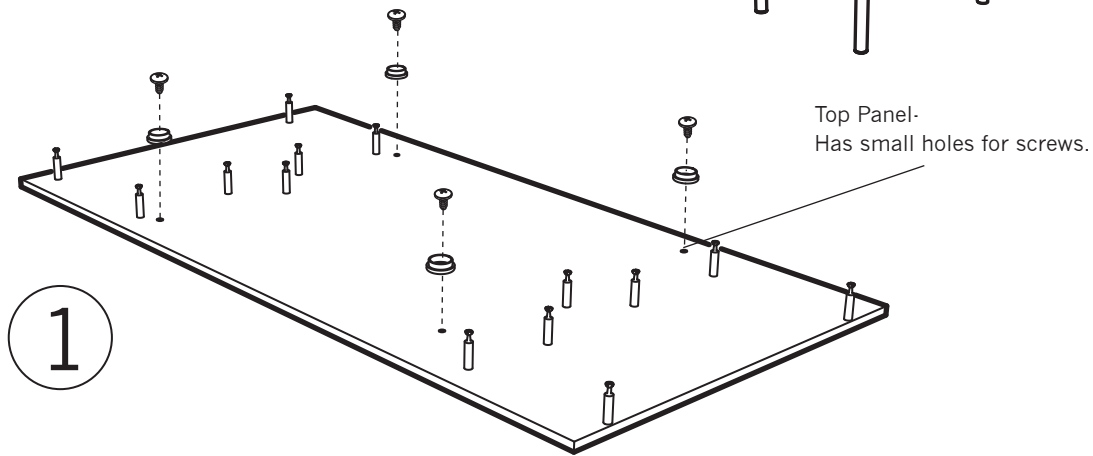


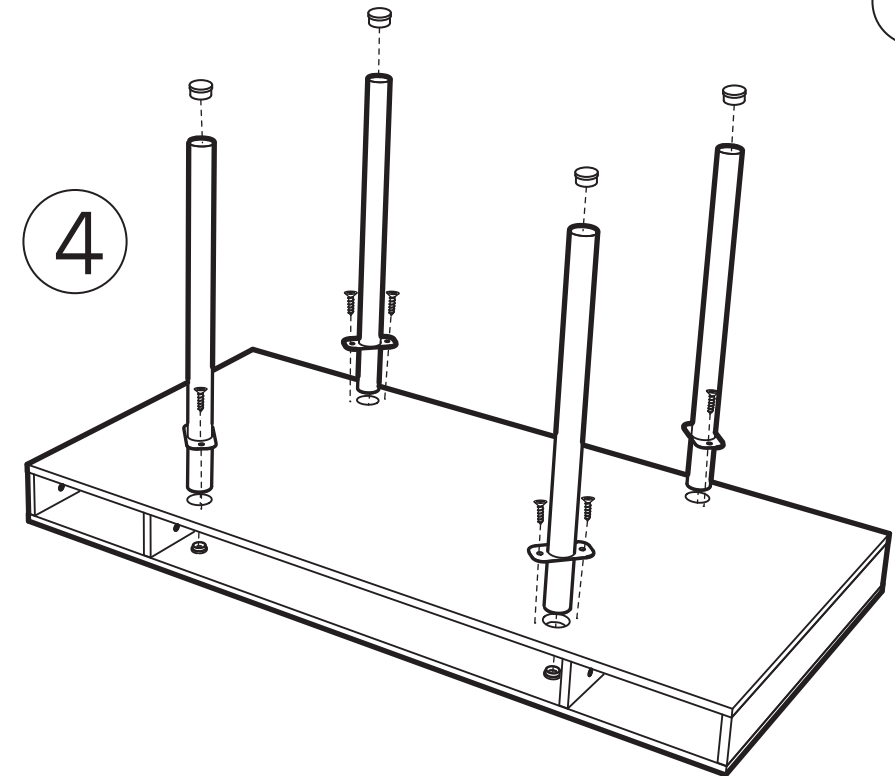
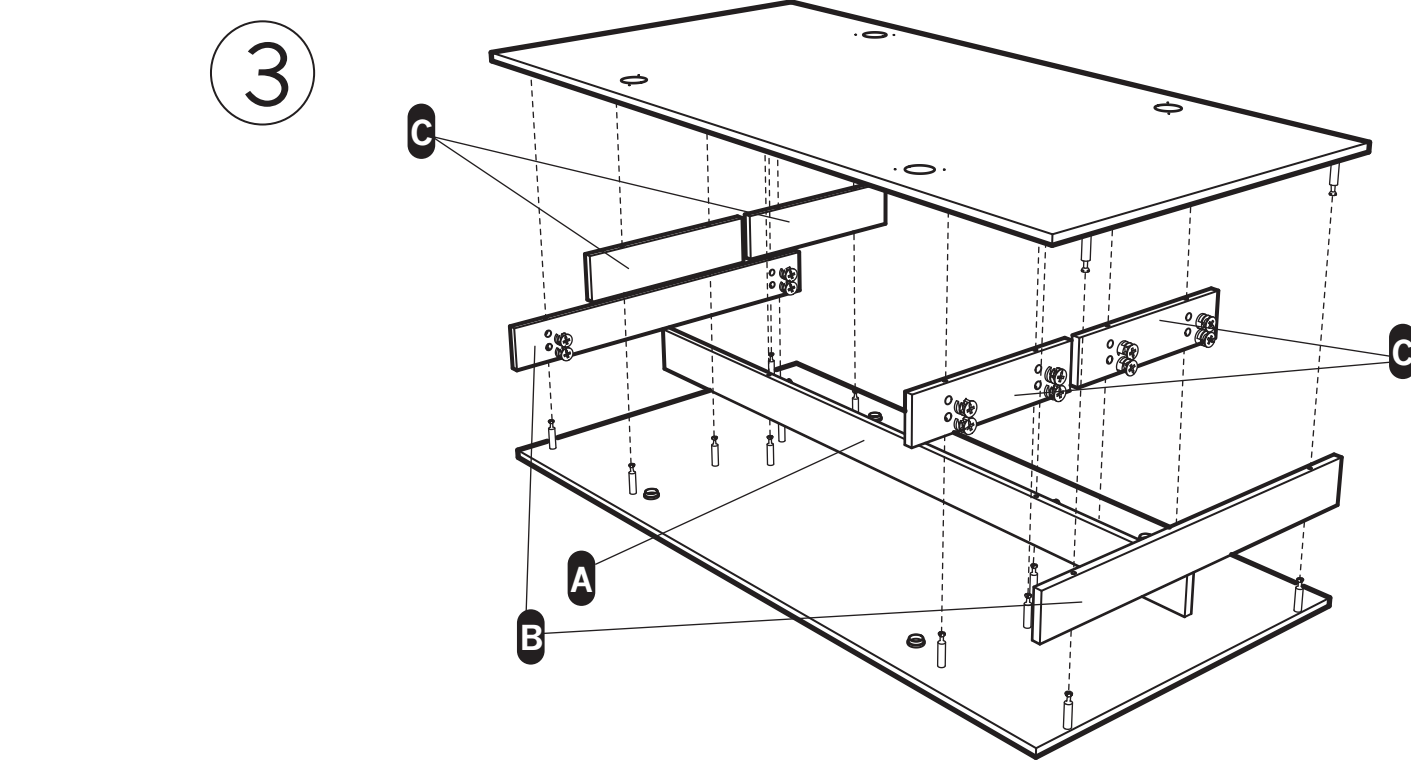
# Assembly Notes



# CHICAGO DESK



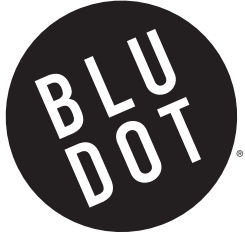
- 1 With a philips head screwdriver, screw cam post **Y** into the pre-drilled hole **X**.
- 2 Insert the cam **Z** into the larger hole with the arrow on the cam pointing to the cam post.
- 3 Slide the panel with the cam down onto the installed cam post. Tighten the cam by turning it clockwise with a philips head screw driver.



Assemble on carpet or protective mat.  
Before beginning, familiarize yourself with using cam connectors. (see right corner insert)

- 1 First, attach the plastic caps with the holes to the top panel using the 4 screws provided. Then screw cam posts into the pre-drilled holes on the top panel. See Diagram 1.
- 2 Screw cam posts into the bottom panel. See Diagram 2.
- 3 Insert the cams into the holes of the center divider **A**. Slide the center divider down into the installed cam posts on the bottom panel and tighten the cams. Next, attach the two end panels **B** and the four small dividers **C** to the bottom panel. Attach the top panel to the bottom panel assembly and tighten all cams.

- 4 Tap a plastic cap onto each leg on the end furthest from the mounting plate. Slide each leg through a hole (open end of the tube first) and tap securely into the cap attached to the underside of the top. Using the 8 flat head screws, fasten the legs to the bottom panel. See diagram 4. With assistance, turn the desk over. **IMPORTANT!** Do not put pressure on the desk legs while turning the desk over.



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## HARDWARE INVENTORY



WOOD COLOR OVER TIME: Air and daylight will naturally change the color of the wood. For most woods, this change is gradual and very slight. During the first several months, while the patina is developing, items placed on the wood should be rotated to different locations to prevent uneven coloration. Over time an even patina will develop.

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SEE CAM ASSEMBLY DETAIL