



# AT-423

## ASSEMBLY INSTRUCTIONS

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### LIST OF SUPPLIED HARDWARE

1 x		Ordering part # <b>CHFE 012</b> Item # <b>ALLEN WRENCH</b>
1 x		Ordering part # <b>CHPL 001</b> Item # <b>PHILLIPS DRIVER</b>
16 x		Ordering part # <b>VTPL 001</b> Item # <b>8</b>
8 x		Ordering part # <b>VTAC 118</b> Item # <b>5</b>

**Note: One person can assemble this unit.**

A. PLACE the left side leg (1) upright on the floor and stand at the rear of the leg. **Note: The left frame leg (as seen from the front) will have four "C" shape glass shelf retainer clips (2) facing towards the inside RIGHT side.**

B. PLACE one of the two connecting crossbars (3) against the middle-top rear side of the left leg (2) and the two crossbar mounting bracket (4) ends facing down as shown in Fig.1, with the mounting bracket holes aligned with the two top holes on the rear side of leg (2). INSERT two screws (5) through the holes on the mounting brackets into the left leg. SECURE the screws using the supplied Allen wrench. **Note: DO NOT FULLY TIGHTEN THE SCREWS.**

C. POSITION the rear side of the right leg (6) against the front of the second mounting bracket of the top crossbar (3) and SECURE with two screws (5) as shown in Fig.1. **NOTE: DO NOT FULLY TIGHTEN THE SCREWS.**

D. TURN the partially assembled Tower over so that the two top ends (7) of the Tower rest on the floor. PLACE the second crossbar (3) on the bottom of the metal frame making sure to ALIGN all holes. SECURE the crossbar to the frame using four screws (5). **TIGHTEN ALL FOUR SCREWS USING THE SUPPLIED ALLEN WRENCH.**

E. STAND the assembled unit upright as shown in Fig.1 and from the rear of the Tower, **TIGHTEN** all four screws on the top crossbar using the Allen wrench.

F. INSERT two lock screws (8) into each glass shelf retainer clip (2) using the supplied Phillips driver as shown in Fig.2. **NOTE: DO NOT TIGHTEN THE LOCK SCREWS UNTIL THE GLASS SHELF IS INSERTED AND IN THE FINAL ASSEMBLY POSITION.**

G. POSITION the furniture at the location it will occupy in the room when fully assembled and in use. In the event the unit needs to be leveled on the floor, screw or unscrew as needed one or more of the Tower's bottom adjustable feet (10) as shown in Fig.1.

H. CAREFULLY insert the glass shelves (11) through the retainer clips (2) on the inner sides of the legs (1) and (6) as shown. CENTER each shelf in the retainer clips. **TIGHTEN** all sixteen lock screws into the glass retainer clips using the Phillips driver. **DO NOT OVERTIGHTEN.**

**IMPORTANT: REMOVE ALL GLASS AND OTHER EQUIPMENT FROM THE TOWER PRIOR TO MOVING THE ASSEMBLED UNIT. DO NOT ATTEMPT TO MOVE THE ASSEMBLED TOWER AFTER THE GLASS SHELVES HAVE BEEN INSTALLED, AND/OR WHEN THERE IS EQUIPMENT LOCATED ON THE TOWER AS THIS MAY CAUSE THE SHELVES TO BECOME UNSECURED AND FALL. WHEN IN USE, THIS TOWER MUST BE PLACED ON A FLAT AND LEVEL SURFACE.**

**ALWAYS PLACE THE HEAVIEST EQUIPMENT ON THE BOTTOM SHELF.**

