

# HOLSAG CANADA

Seating Manufacturer

## Specifications: Statesman Chair

### Dimensions: Chair

Height	38.75"	98.5 cm
Depth	23.25"	59 cm
Seat Width (max)	20.5"	52 cm
Seat Width (sit)	18.5"	47 cm
Seat Depth	19"	48 cm
Seat Height	18"	46 cm
Arms Height	26.5"	67 cm
Arms Outside	23"	58.5 cm
Arms Inside	17.75"	45 cm
Chair Weight	17 lbs	7.7 kg
Carton Weight	26 lbs	11.8 kg
Carton Size for 1 Chair	24.25" x 24" x 40"	
	62 cm x 61 cm x 102 cm	

The Statesman chair is non-stacking.

### Fabric for upholstered seat & back

COM (Customer's Own Material) fabric required:

1 to 7 chairs = 2 yards per chair  
7 or more = 1.25 yards per chair  
Please call for yardage on pattern repeat fabrics.

*Note:* This is the estimated amount based on 54" (137 cm) wide material. The actual amount required may vary depending on special pattern matching and the width of the material.

Cushion Foam: High density 1.5" (3.8 cm) thick on seat

### Wood

*Species:* 100% Solid European Beech Hardwood

### Construction

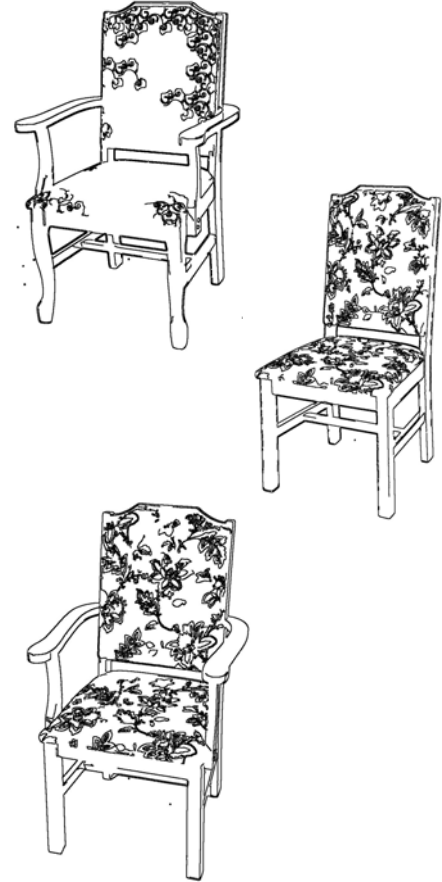
*Joints:* Mortise and tenon.  
Glued with high solids glue and reinforced with 18 gauge nails, corner blocks and low root woodscrews.

### Stain Colors

A wide range of standard stain colors is available as well as custom color matching. (A surcharge will apply to custom colors.)

### 9-Step Finishing Process

1. The bare wood of the assembled chair is thoroughly sanded using 120 grit paper.
2. One coat of stain is sprayed onto the entire chair.
3. The stain is handwiped to ensure an even color and maximum penetration into the wood.
4. The chair is inspected and any necessary adjustments made.
5. One coat of a catalyzed sealer is sprayed onto all wood parts to completely seal the wood.
6. Once dry, the sealer is sanded using 320 grit paper.
7. A final sanding is done using Scotch Brite pads to remove any sanding marks.
8. A catalyzed lacquer is sprayed on. This lacquer is very durable and will stand up in a commercial environment.
9. A final inspection is performed prior to packaging to ensure a high level of quality control.



*Note:* Specifications are subject to change without notice.

### Holsag Canada

164 Needham Street  
Lindsay, Ontario Canada  
K9V 5R7  
(705) 878-1970  
(888) 745-0721 (U.S. & Canada)  
Fax: (705) 878-1864  
[www.holsag.com](http://www.holsag.com)