

ARM ASSEMBLY

Illustration 1

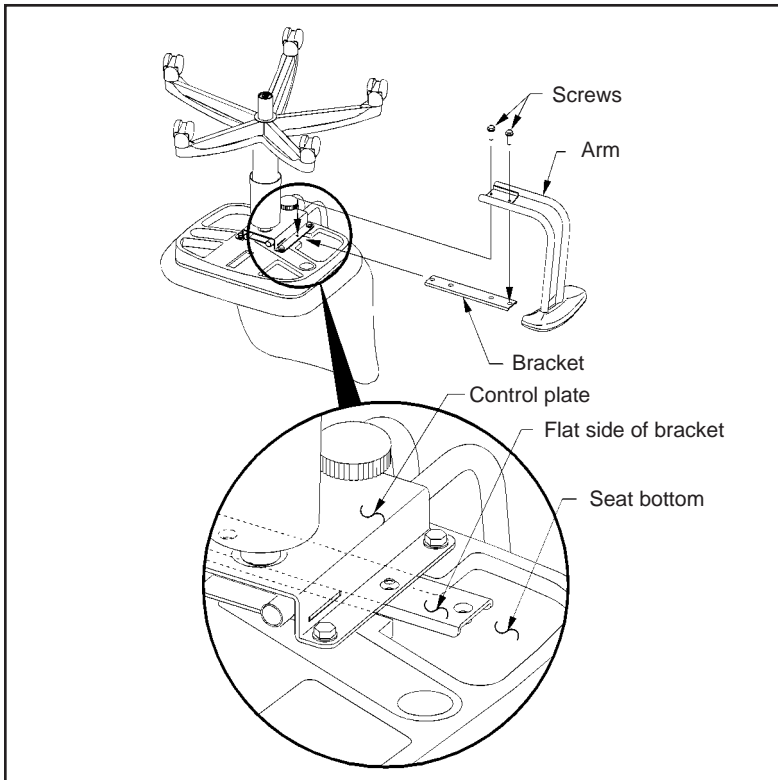


Illustration 2

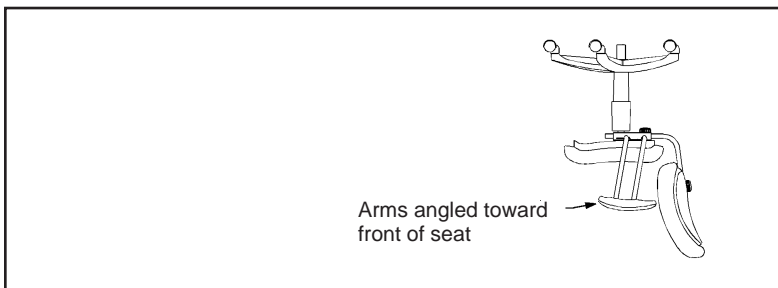
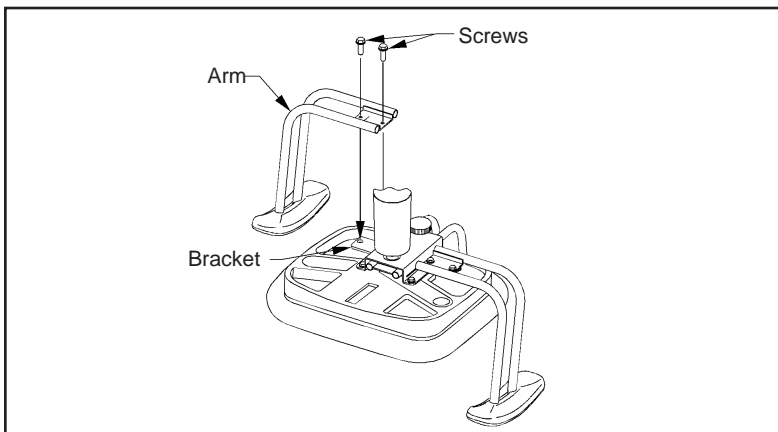


Illustration 3



Read all instructions and review illustrations before installing.

Tools required for assembly:

$\frac{3}{8}$ " Wrench

This assembly includes:

- (2) Arms
- (1) Bracket
- (4) Screws

Installation:

1. Place chair upside down on a clean worksurface.
2. Refer to Illustration 1. Insert bracket, flat side facing up, into slot between seat bottom and control plate. Align inside holes of bracket with holes in control plate.
3. Refer to Illustrations 1 and 2. Attach an arm to bracket with two of the screws provided. Ensure arm slants toward front of seat. Do not fully tighten screws at this time.
4. Refer to Illustration 3. Attach second arm to bracket with the two remaining screws. Ensure arm slants toward front of seat.
5. Use the $\frac{3}{8}$ " wrench to fully tighten all four screws.
6. Set chair upright.

INSTALLATION INSTRUCTIONS